



# Functionalization of Polymers for Efficient Neutron and Gamma Detection

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**DNDO**  
Domestic Nuclear Detection Office

# Radiation Detector Objectives

- Cheap , large and structurally sound (preferably not liquid);
- Gamma sensitive
- Neutron sensitive
- Neutron – gamma discrimination
- Gamma energy resolution (photo peak)



Germany's mythical animal:

Die eierlegende Wollmilchsau

(All-in-one Breakfast Animal)



Our approach:

## Plastic Scintillator

We have worked on:

- > neutron sensitive doping
- > pulse shape discrimination

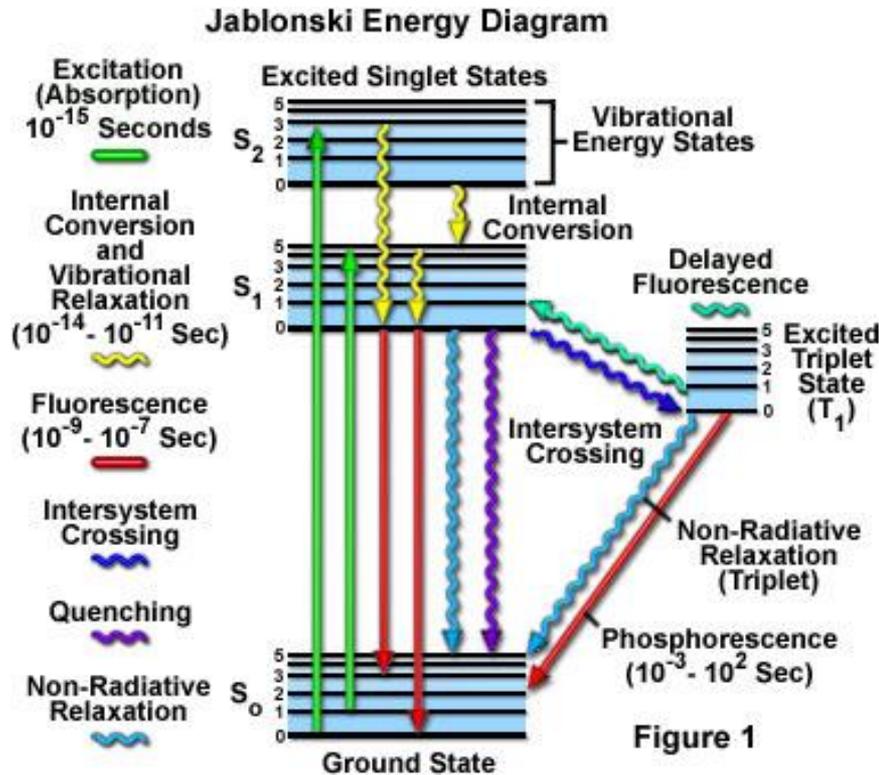
We are now starting on:

- > heavy element doping
- > spectral shape discrimination



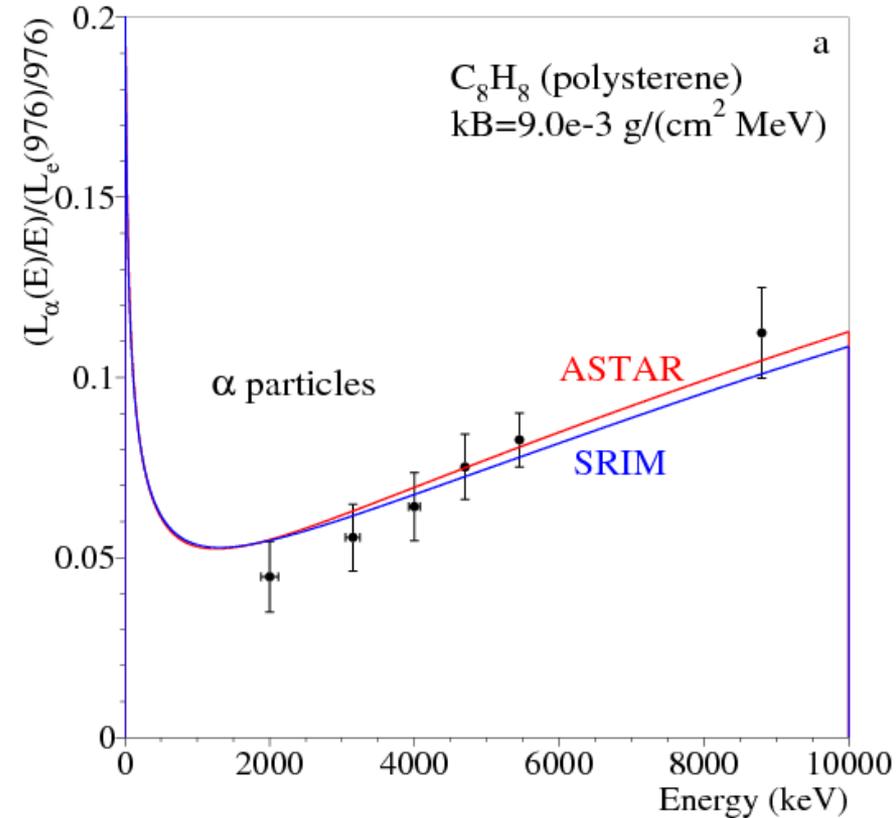
# Energetics and Alpha Quenching

## Energetics in Fluorescent Polymer



<http://micro.magnet.fsu.edu/primer/techniques/fluorescence/fluorescenceintro.html>

## Polymer Response to Light Ions

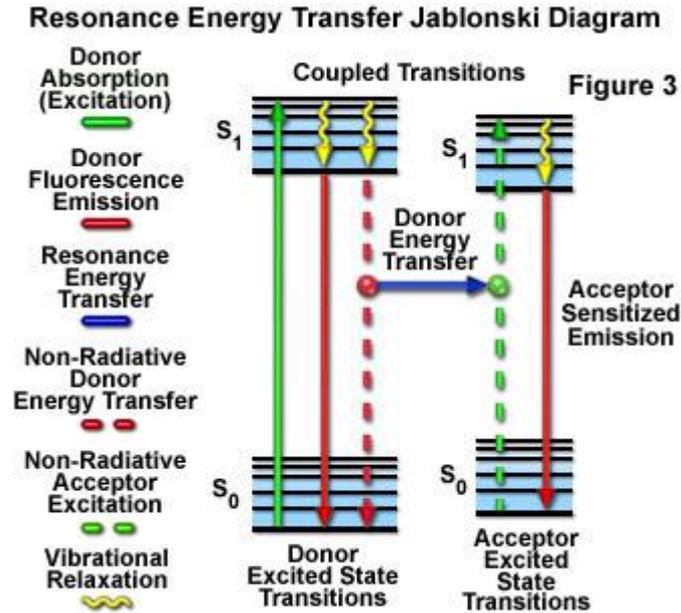


V. Tretyak, *Astropart.Phys.* 33 (2010) 40-53

Light ions deposit (LET) energy with higher density compared to electrons -> need for low density polymers.

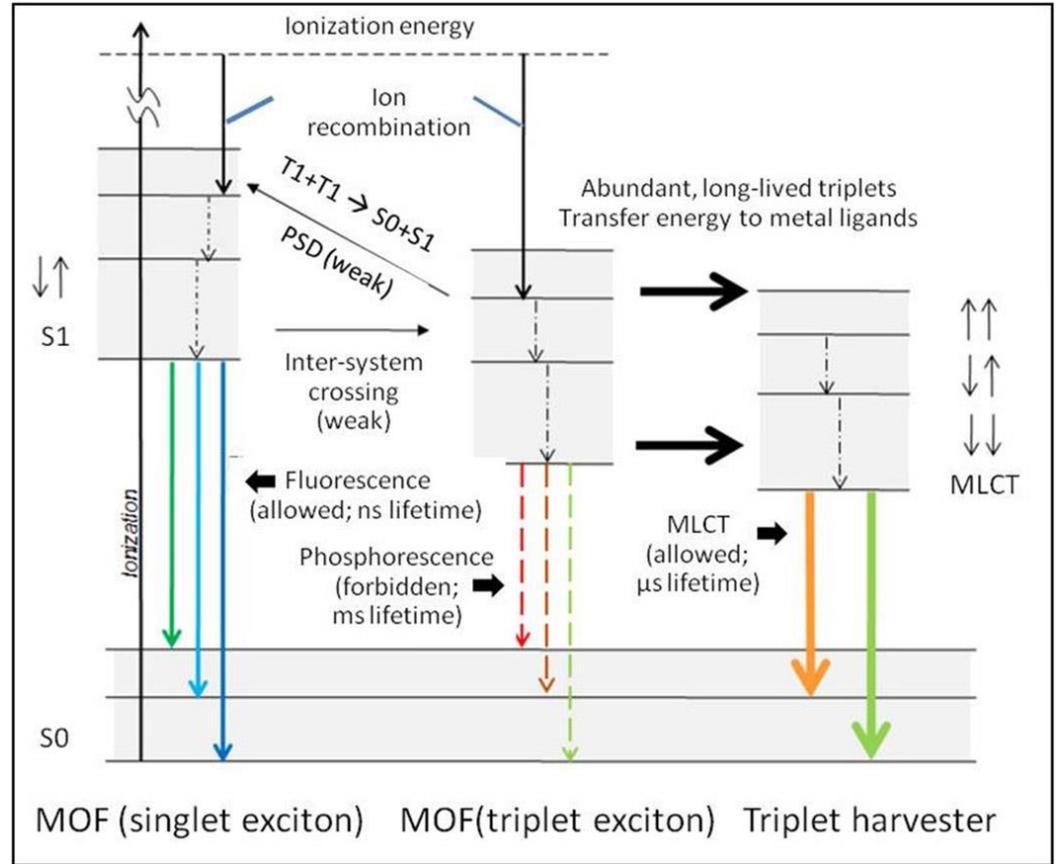
# Energetics for Improvement

## Foerster Resonant Energy Transfer to the Fluorescent Dopant



$$P(E_t) = 1/(1+(r/R_0)^6)$$

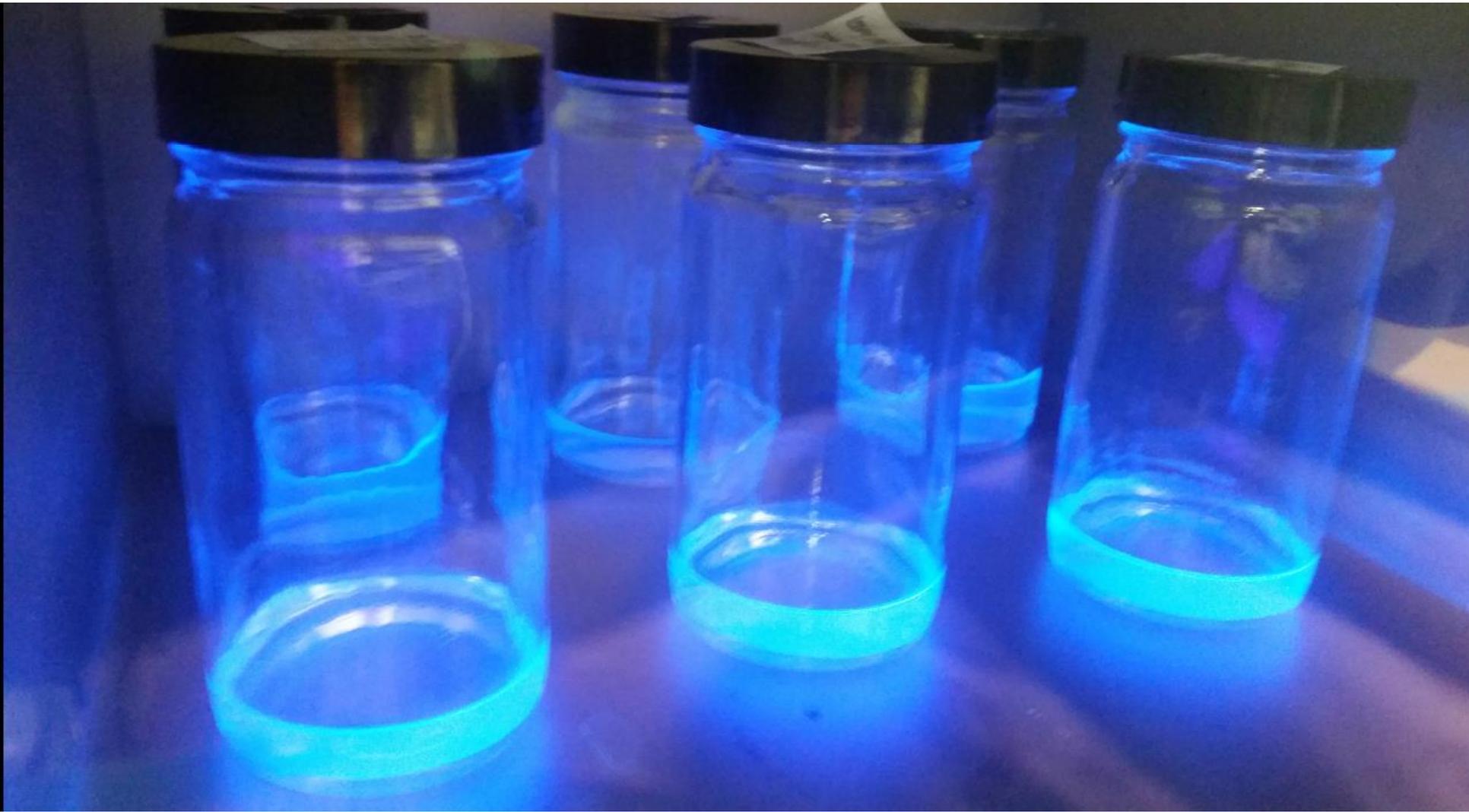
## Triplet Harvesting



Mark Allendorf, F. Patrick Doty and Patrick L. Feng

Sandia National Laboratories, Livermore, CA

# Technical Approaches



# Technical Approaches

- a) Boron containing organic molecules with high solubility in plastic matrices;
- b) Fluorescent dopants with high solubility in plastic matrices and pulse shape discrimination;
- c) Combination of boron content and fluorescent ligands in one molecule to achieve both functions with lower additive concentration;
- d) Versions of the above with reactive ligands that allow co-polymerization to improve FRET and enhance mechanical stability at high additive concentrations;
- e) Triplet harvesting and spectral shape discrimination;
- f) Heavy element doping to achieve photo peak formation in gamma spectra.

# Neutron sensitivity - why Boron?

-> Replacement of  $^3\text{He}$  gas detectors in the currently used portal monitor systems;

-> Need for similar neutron sensitivity and gamma background insensitivity;

-> Similar cross section for thermal neutrons in  $^{10}\text{B}$ :

$\sigma$  (thermal;  $^3\text{He}$ ) = 5400 barn (natural abundance 0.0137%)

$\sigma$  (thermal;  $^{10}\text{B}$ ) = 4200 barn (natural abundance 19.9%)

$\sigma$  (thermal;  $^6\text{Li}$ ) = 900 barn (natural abundance 7.59%);

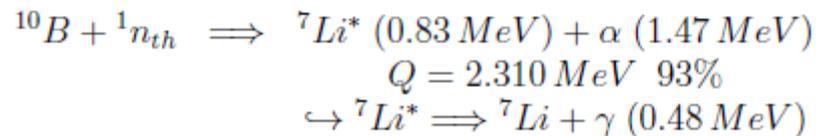
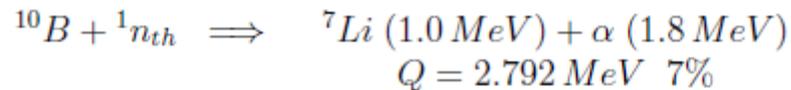
-> Lithium is also tricky in organic chemistry;

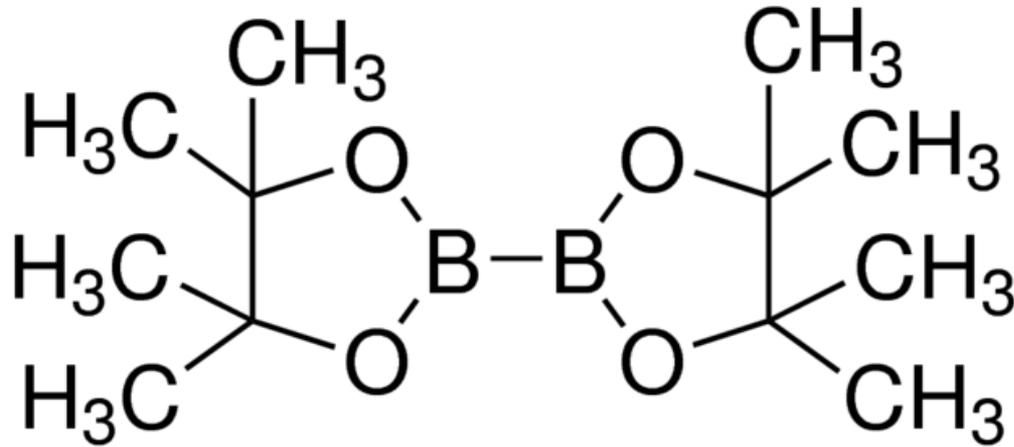
-> Price:  $^{10}\text{B}$  is easily available and not export controlled, per Mol factor 100 less than  $^3\text{He}$

Disadvantage:

-> Need for separate neutron – gamma discrimination scheme

-> Alpha quenching leads to low energy signal response



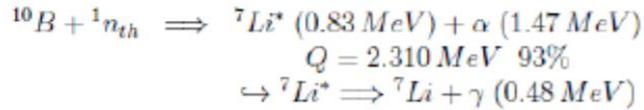
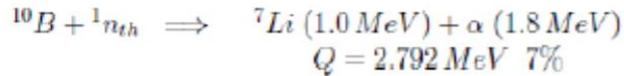


B2Pin2

Bis(pinacolato)diboron is a boron containing two pinacolato ligands. With the formula  $[(\text{CH}_3)_4\text{C}_2\text{O}_2\text{B}]_2$ , it is a colourless solid that is soluble in organic solvents. It is a commercially available reagent for making pinacol boronic esters for organic synthesis.

~ 8% B by weight; ~ \$1/g

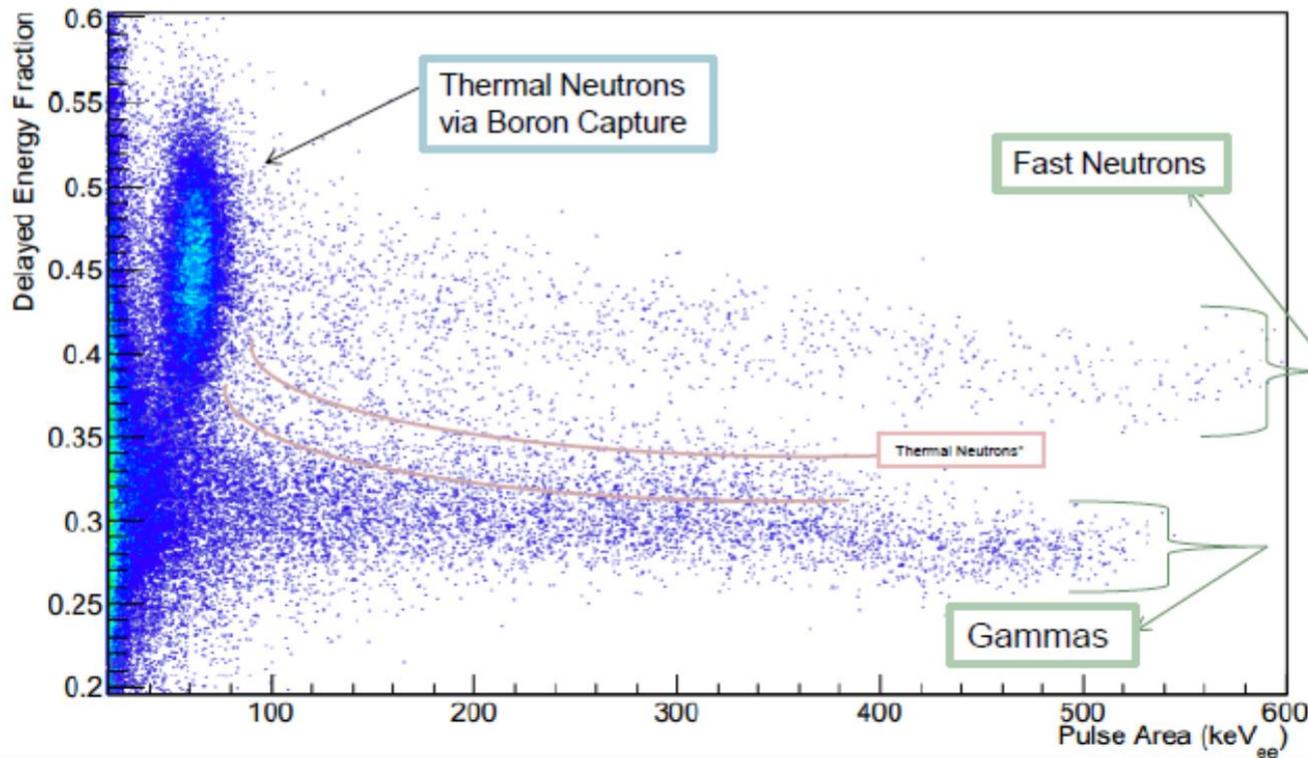
A. Mahl et al., NIM A 816 (2016) 96



20%PPO 0.1%POPOP  
11.75%B2Pin2

Small thermal neutron line arises from second decay channel due to excited lithium nucleus.  
Only discernible with good PSD

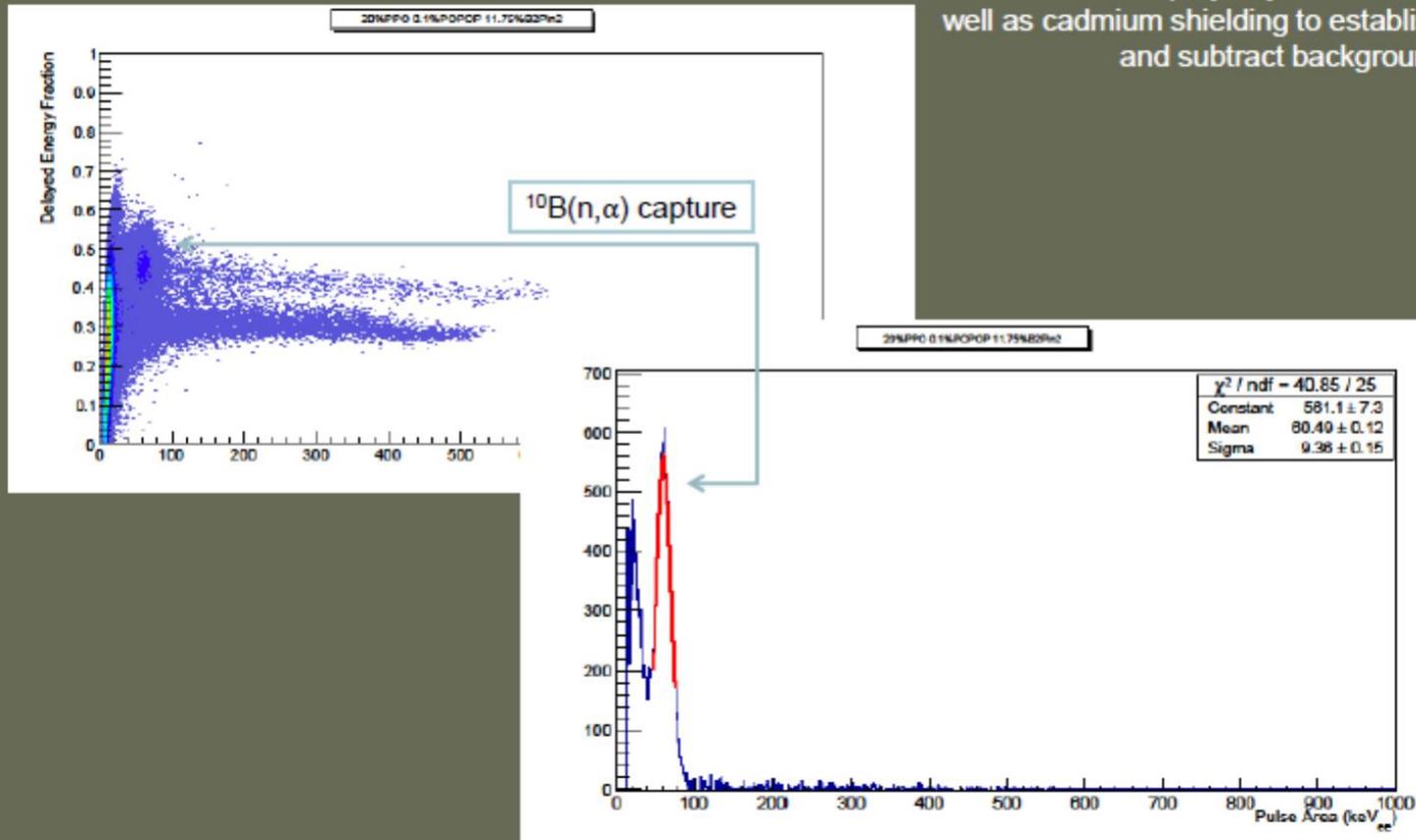
n-gamma PSD from file '1650.root'



# ● Capture Peak @ 60.5 keVee

20%PPO 0.1%POPOP  
11.75%B2Pin2

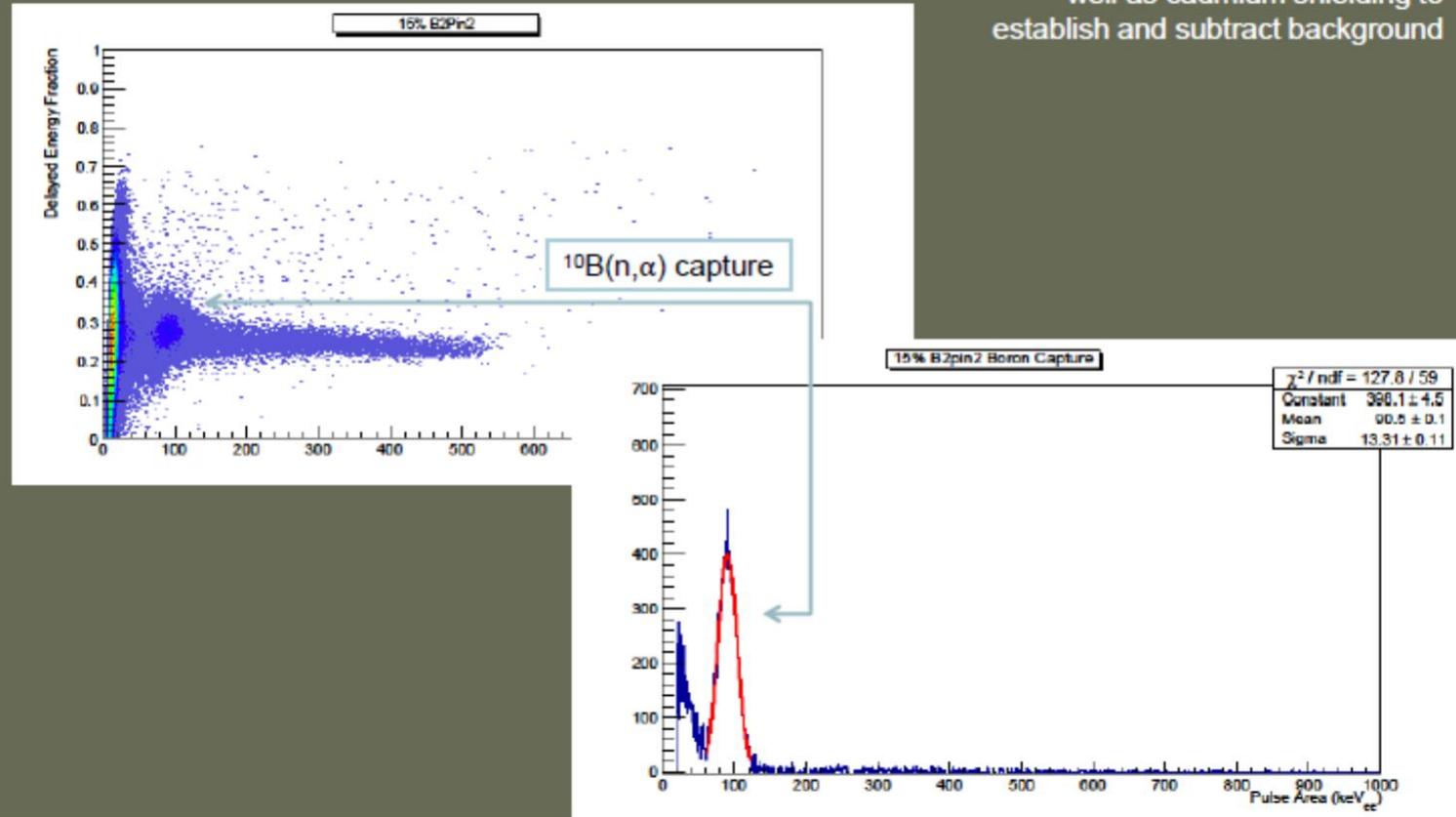
Sample exposed to thermalized neutron flux in a polyethylene cave as well as cadmium shielding to establish and subtract background



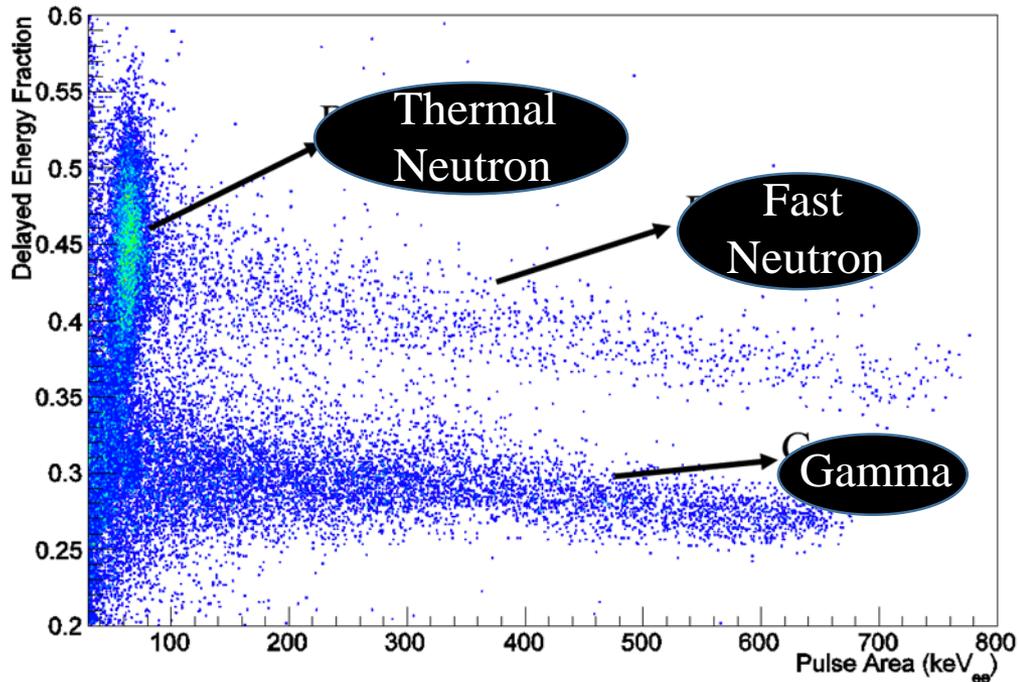
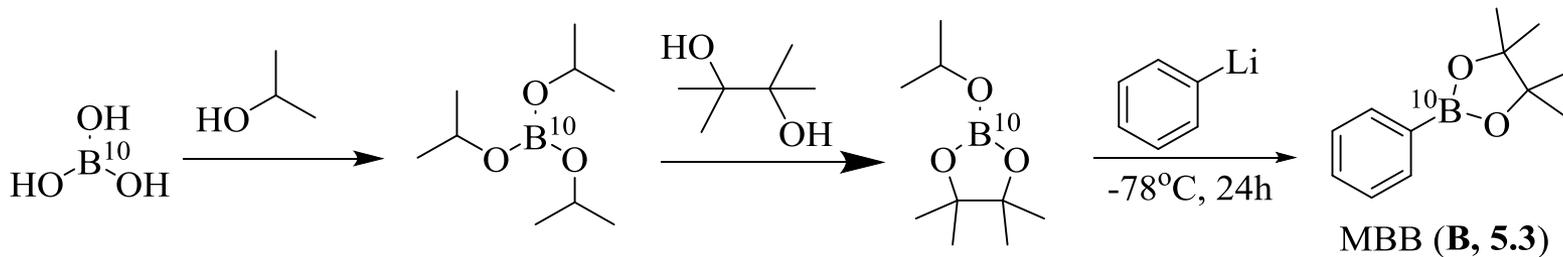
# ● Capture Peak @ 90.5 keVee

1%PPO 0.1%POPOP  
15%B2Pin2

Sample exposed to thermalized neutron flux in a polyethylene cave as well as cadmium shielding to establish and subtract background



## Moving to 10-B enriched materials – Mono-borylated Benzene from 10-B boric acid

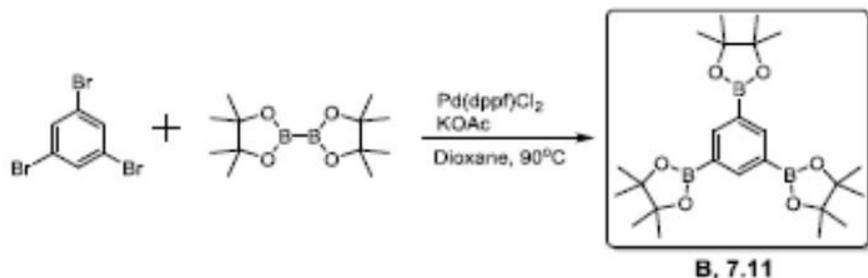


- MBB is NOT stable at ambient conditions
- It results in a cloudy plastic scintillator
- However, efficient at capturing thermal neutron
- 20 wt% PPO, 1 wt% MBB

A. Mahl et al., in preparation

## Boron containing benzene derivatives for thermal neutron detection-Synthesis

Aim: Synthesize boron-rich benzene derivatives

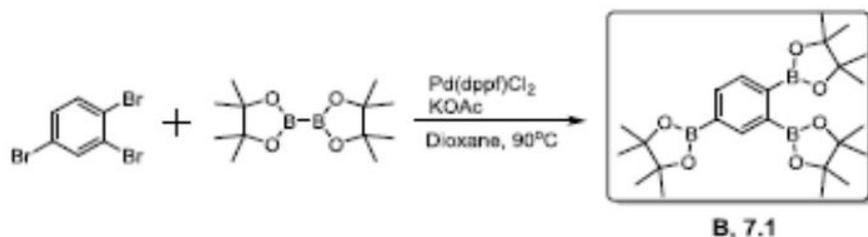


Traditional yield (24hr)

69

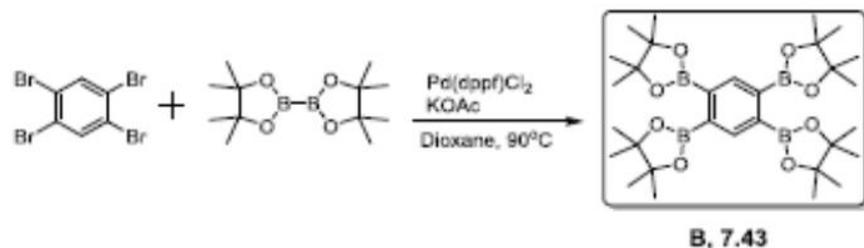
Microwave (40min)

61



97

83



36

41

1,2,4,5-tetrakis(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzene (TBB),  
1,3,5-tris(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzene (135TrBB)  
and 1,2,4-tris(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzene 124TrBB)

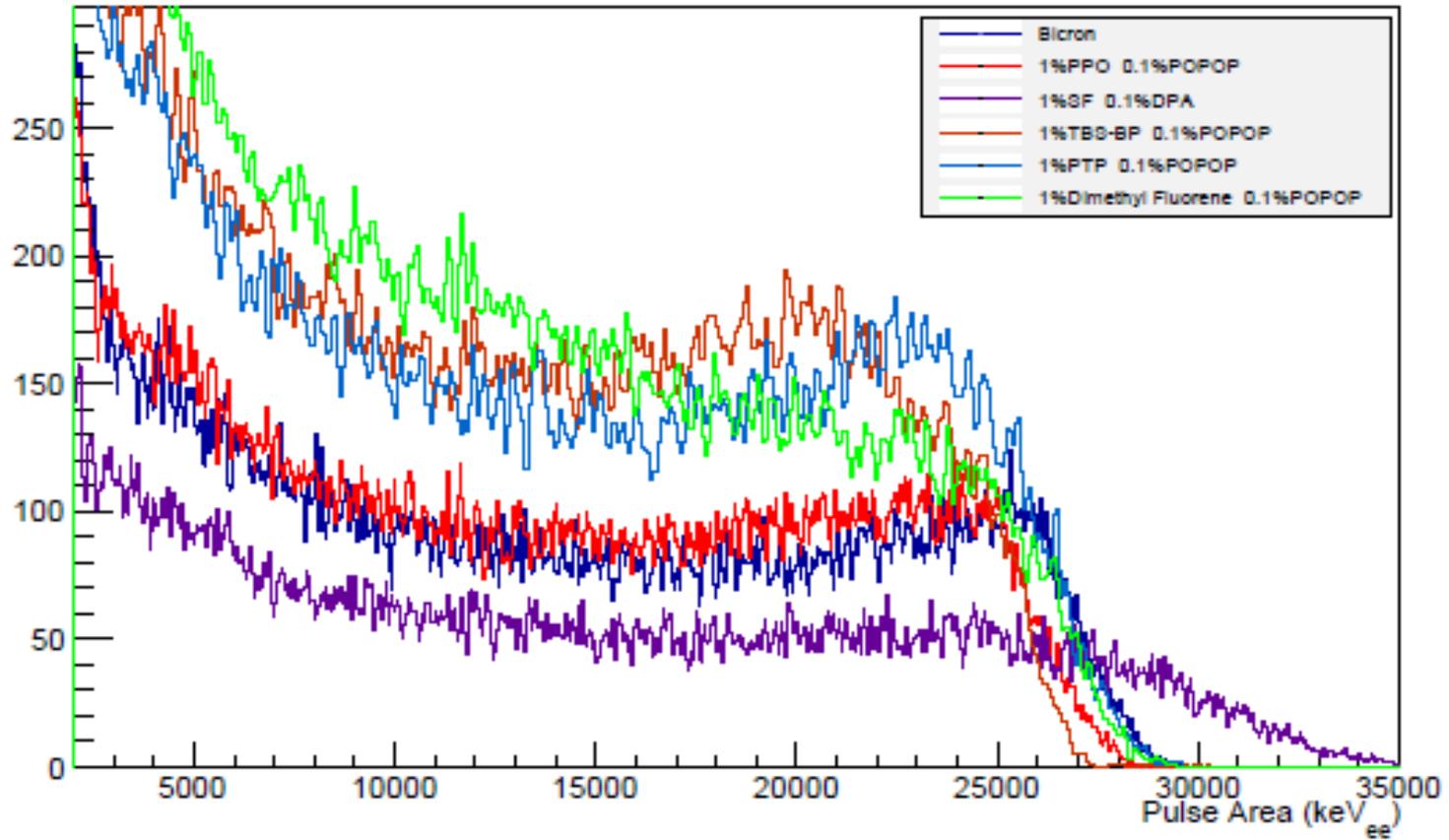
Manuscript in revision

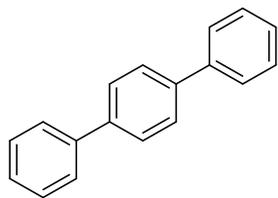
H. Yemam et al.,  
Scientific Reports 5 (2015) 13401

Problem: Softening of Samples when overdoping with PPO for PSD remains.

However, there are plenty of other fluorescent dopants with comparable light output.

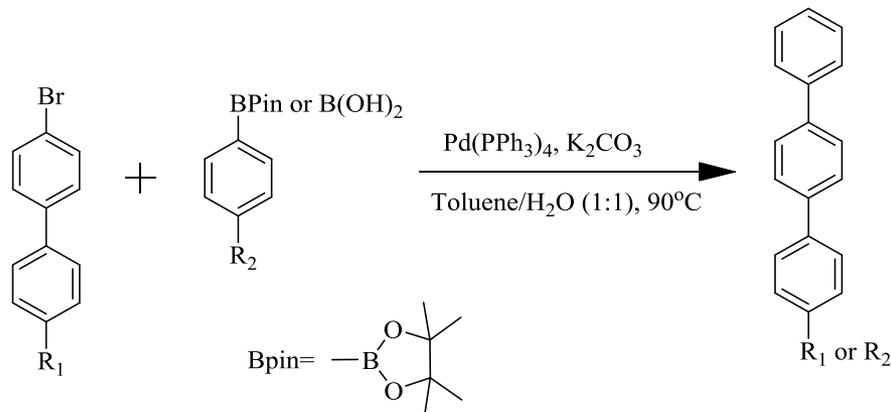
### Thin Sample Cs137 Comparison





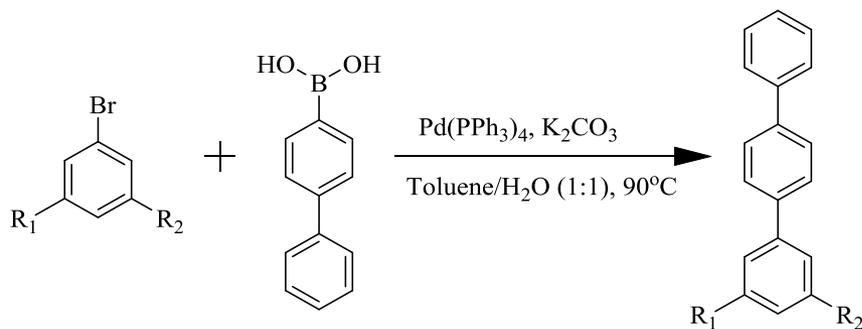
*p*-terphenyl

- 93% PLQY
- Short excited lifetime (~2ns)
- Commonly used by commercial scintillators to achieve high light output
- However, low solubility in PVT (~2.5%)



$R_1 = -\text{H}, R_2 = -\text{tBu}$   
 $R_1 = -\text{H}, R_2 = -\text{nBu}$   
 $R_1 = -(2\text{-ethylhexyl}), R_2 = -\text{H}$   
 $R_1 = -\text{heptyl}, R_2 = -\text{H}$

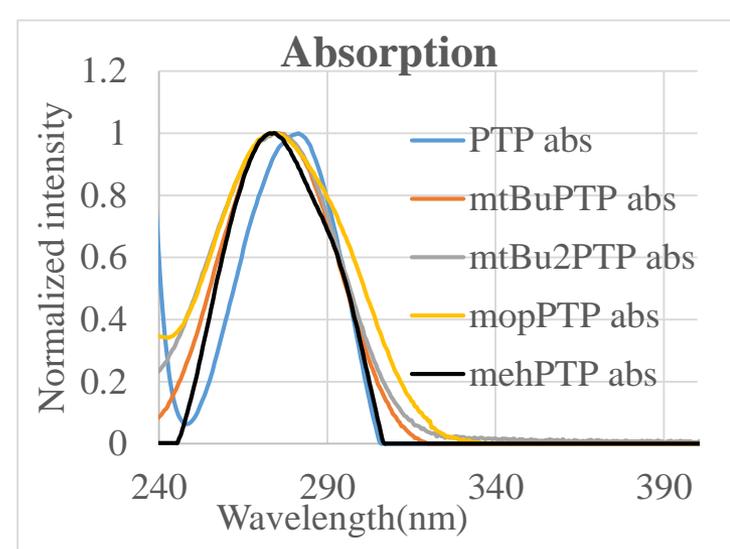
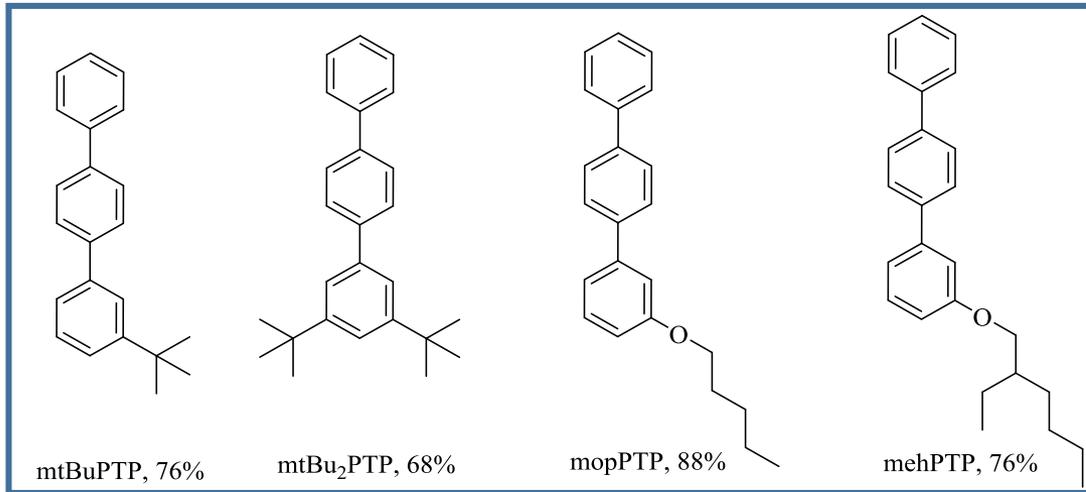
*para*-alkylated PTP



$R_1 = -\text{H}, R_2 = -\text{tBu}$   
 $R_1 = -\text{tBu}, R_2 = -\text{tBu}$   
 $R_1 = -\text{H}, R_2 = -\text{OPentyl}$   
 $R_1 = -\text{H}, R_2 = -(2\text{-ethylhexyl})$

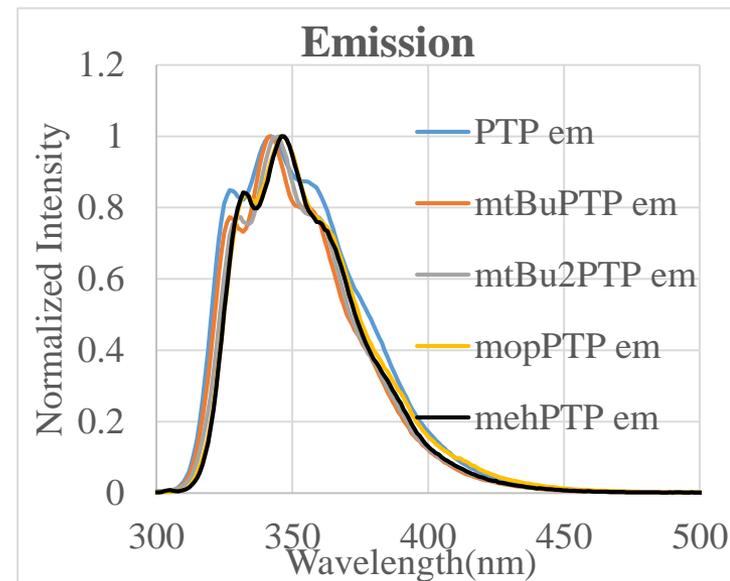
*meta*-alkylated PTP

Yemam, Henok, et al. *C-EAJ*, 2017 (in print).

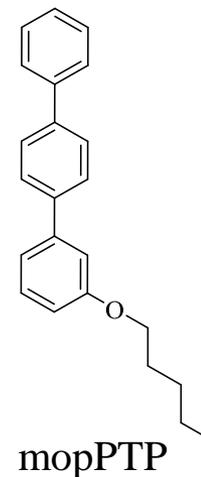
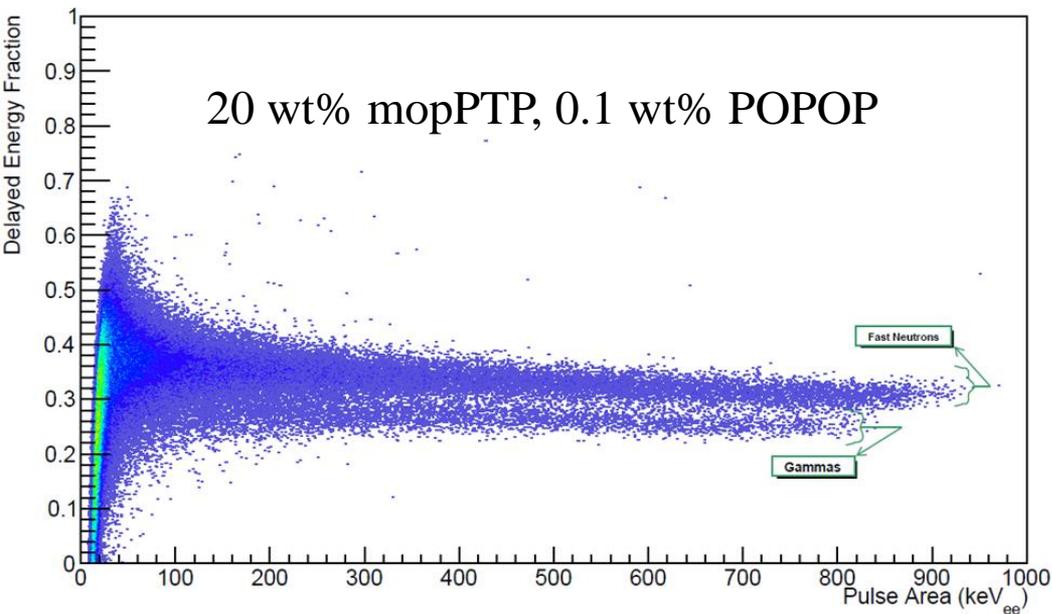


Primary dopants	T <sub>m</sub> (°C)	LC-phase (°C)	UV-max (nm)	PL-max (nm)	PLQY (%)
PTP	213	N/A	281	341	93
mtBuPTP	94	N/A	274	342	90
mtBu <sub>2</sub> PTP	136	N/A	275	345	97
mopPTP	64	57-62	275	346	95
mehPTP	11	N/A	274	346	100

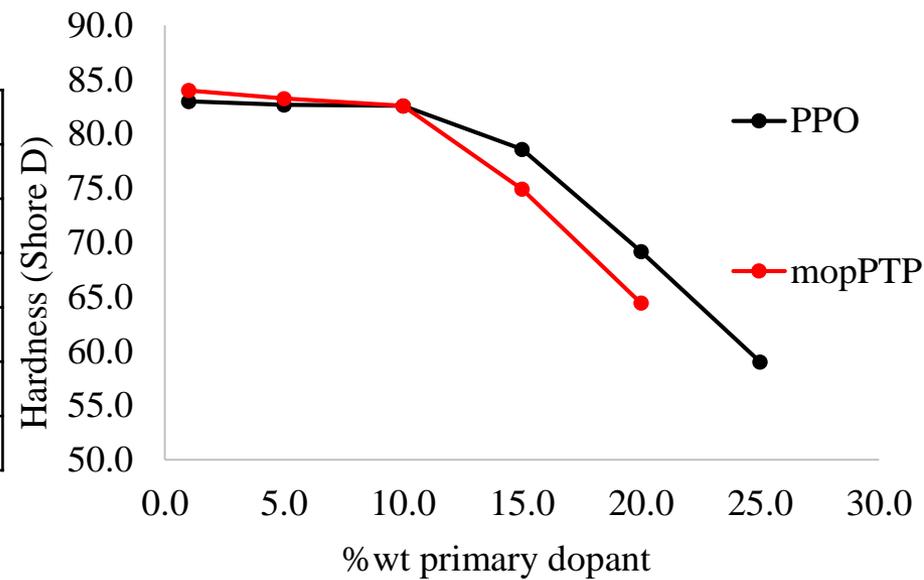
- m-PTP's: similar optical property as PTP
- Much lower melting point than PTP
- Increased solubility in PVT (> 20 wt%)



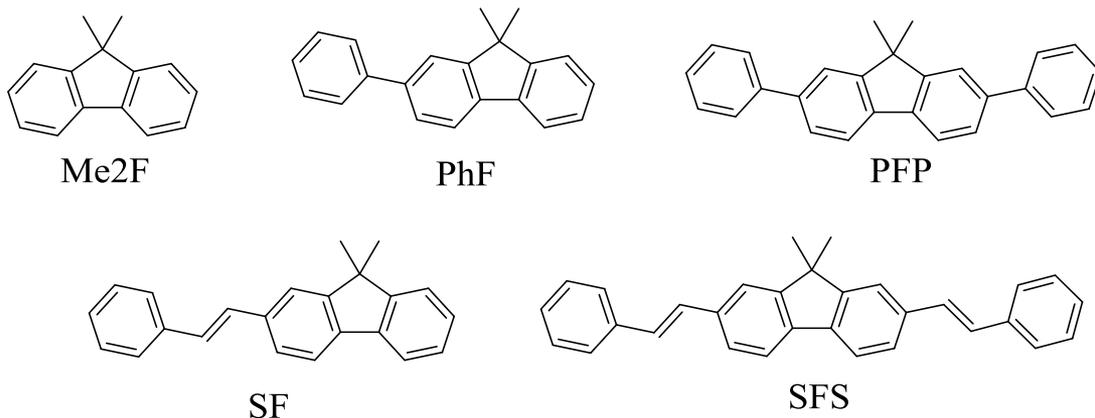
Yemam, Henok, et al. *C-EAJ*, 2017 (in print).



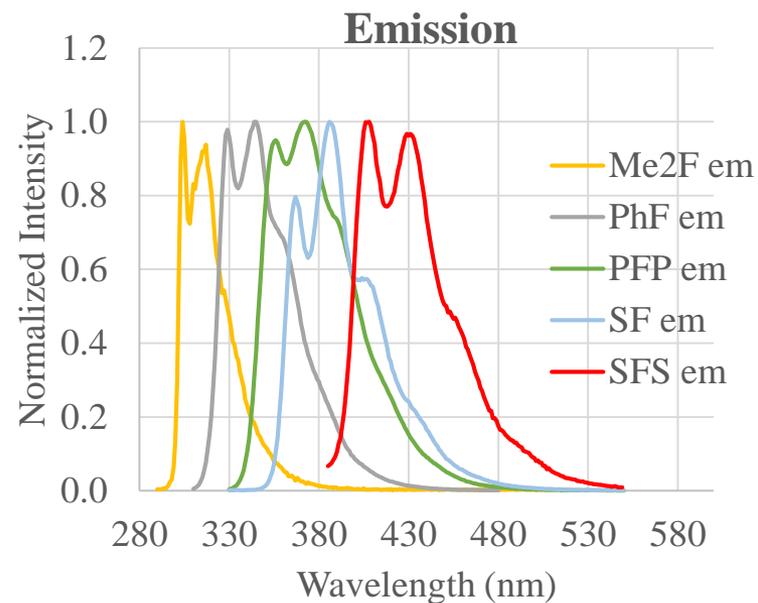
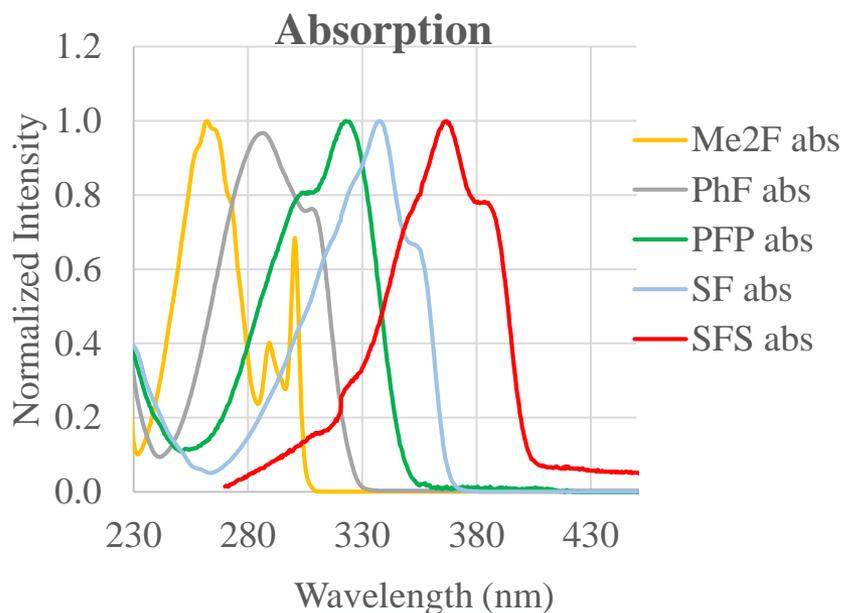
Primary Dopants	5.0 wt%	10.0 wt%	15.0 wt%	20.0 wt%
	FOM	FOM	FOM	FOM
PTP	-	-	-	-
mtBuPTP	0.79	0.81	0.72	-
mtBu <sub>2</sub> PTP	0.57	0.79	0.81	-
mopPTP	0.64	0.71	0.77	0.87
PPO	0.65	1.10	1.21	1.61



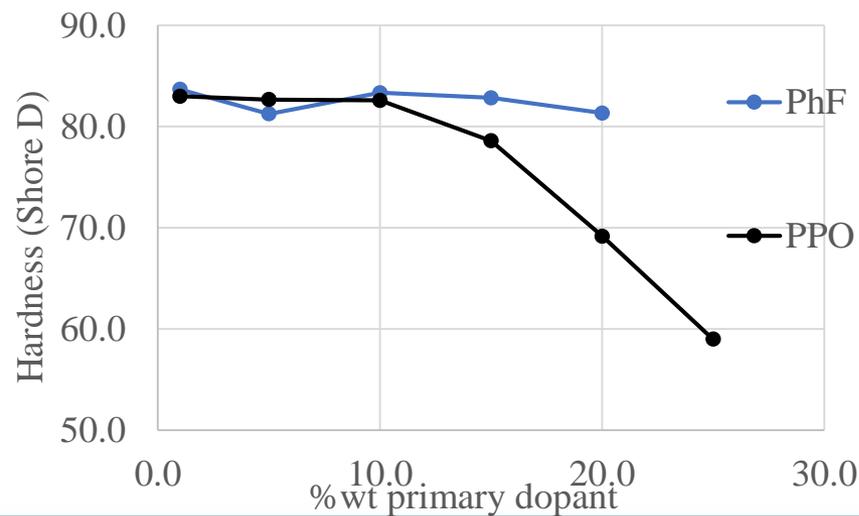
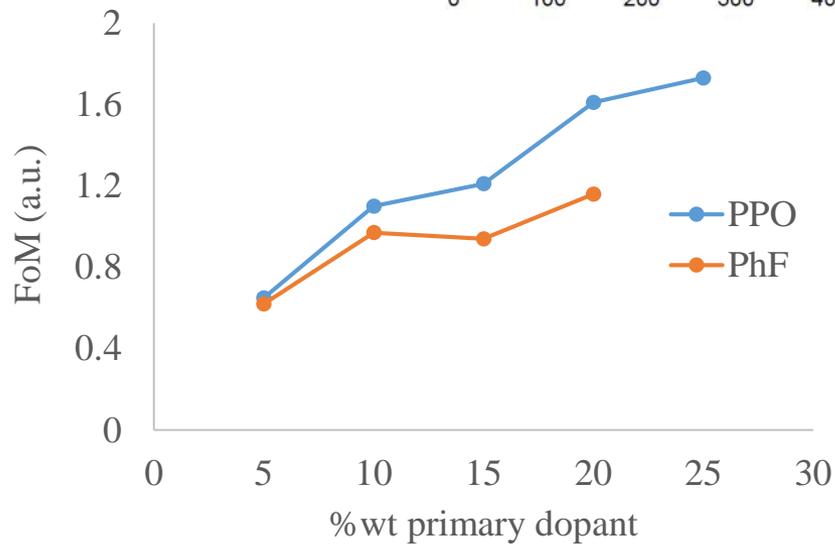
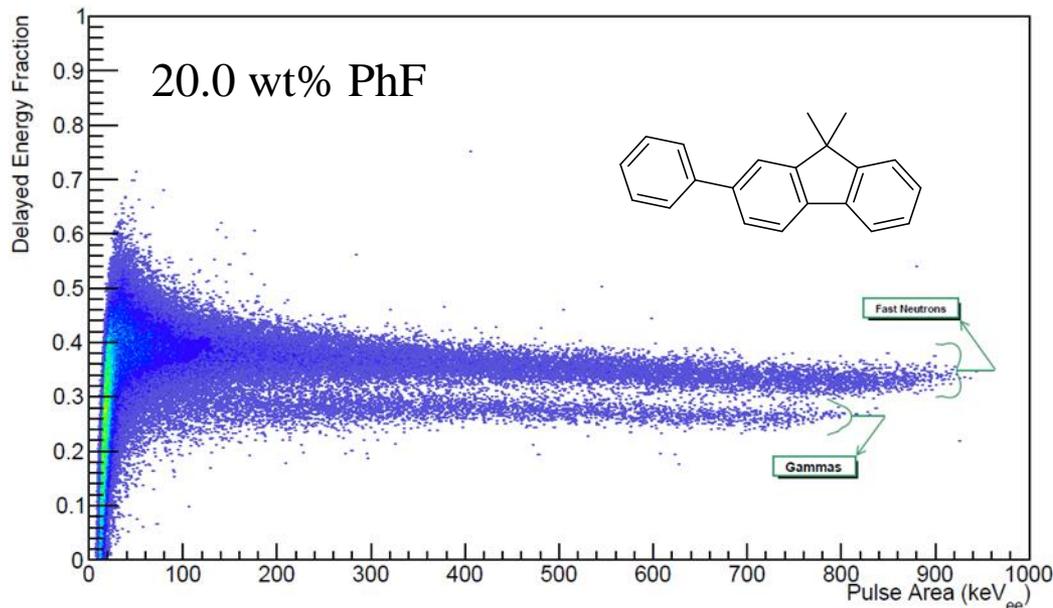
# Fluorene Derivatives



Primary dopants	T <sub>m</sub> (°C)	UV-max (nm)	PL-max (nm)	PLQY (%)
PPO	72	304	367	100
Me <sub>2</sub> F	96	264	304, 317	45
PhF	86	289	330, 346	64
PFP	175	342	390	89
SF	113	338	387	72
SFS	125	371	411, 436	100

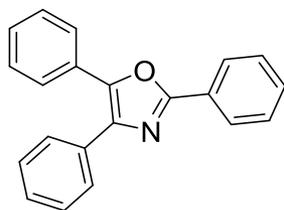
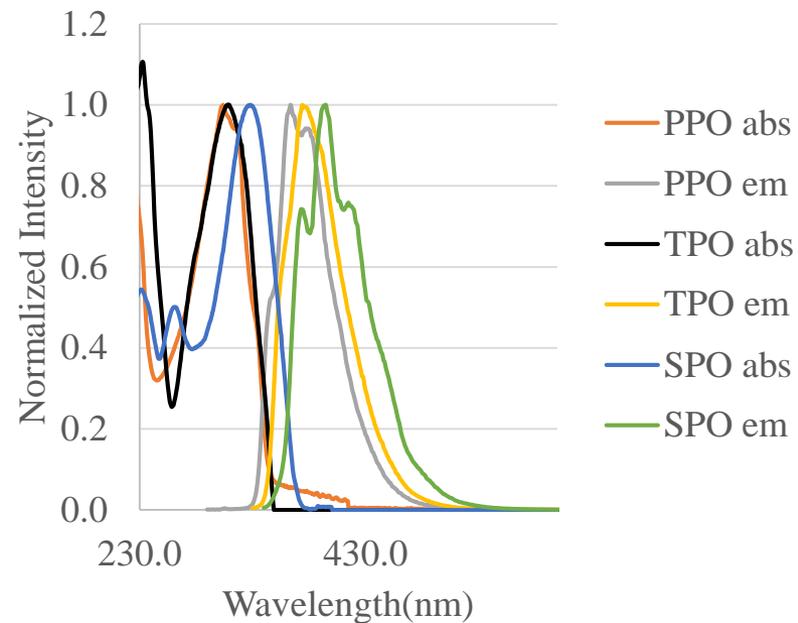


# 2-phenyl-9,9-dimethylfluorene (PhF)

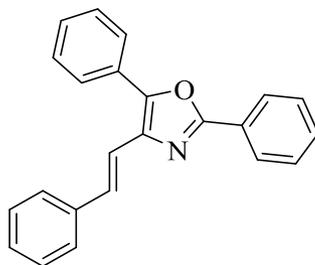


# PPO Derivatives

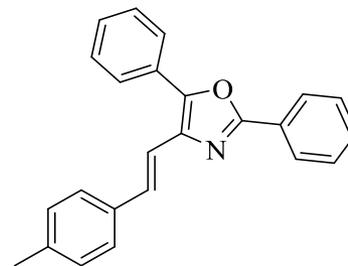
Dopant	T <sub>m</sub> (°C)	T <sub>d</sub> (°C)	UV-Vis (nm)	PL max (nm)	PLQY (%)
PPO	72	132	304	364	100
TPO	115	169	308, 309	375	67
SPO	114	196	328	395	-
VPO	139	-	-	-	-



TPO



SPO



VPO

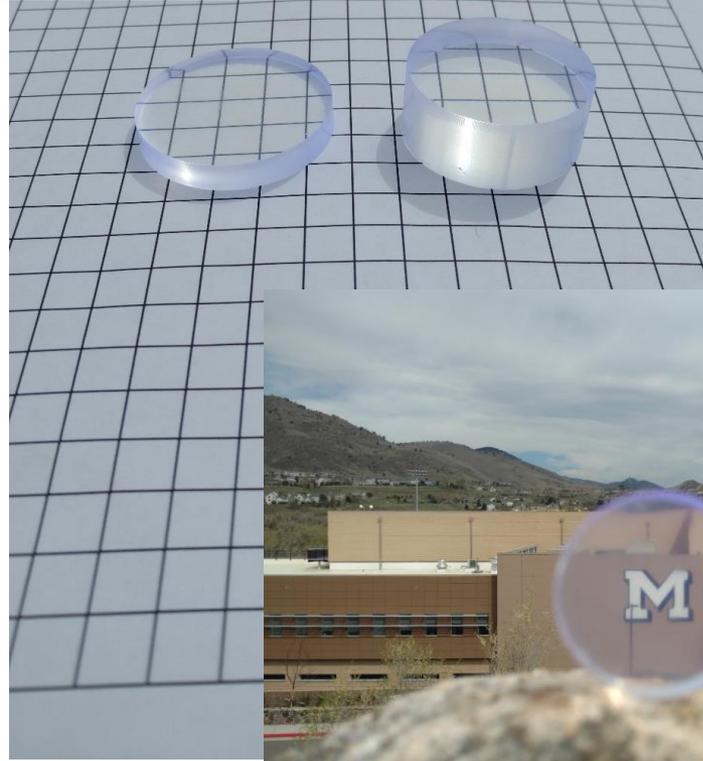
PPO  
Overdoping  
For PSD



Machined  
samples  
containing 25  
and 30% PPO by  
weight

Commercial product EJ299 is claimed to be softer and harder to machine and polish. It also has a light yield app. 12% lower than regular plastic scintillator.

We developed a method to regain hardness (allowing machining) in formulations containing up to 30% PPO so far.



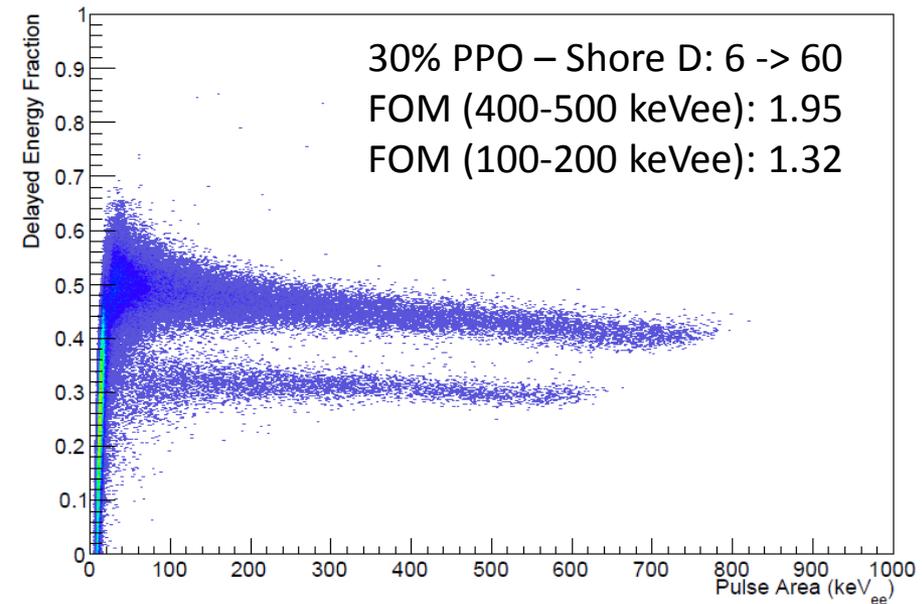
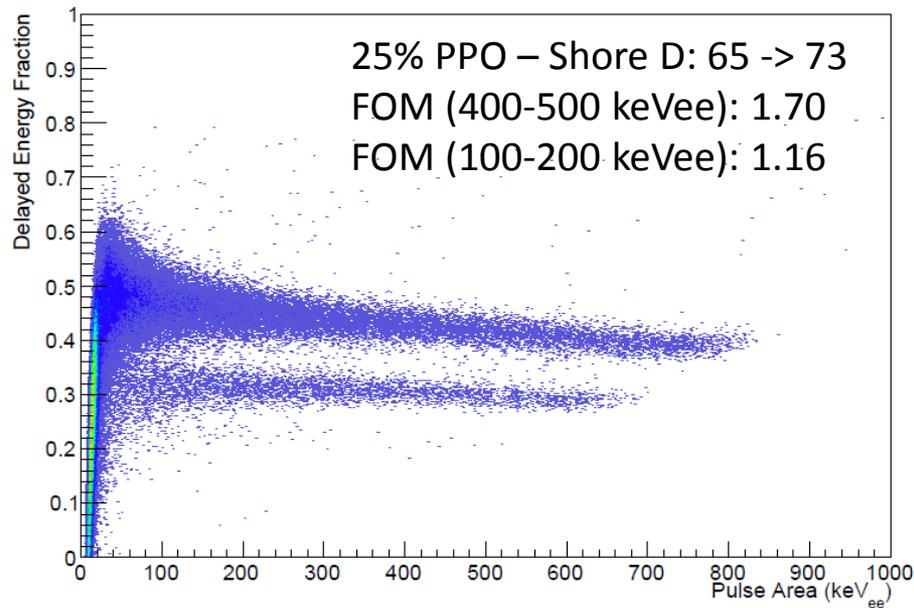
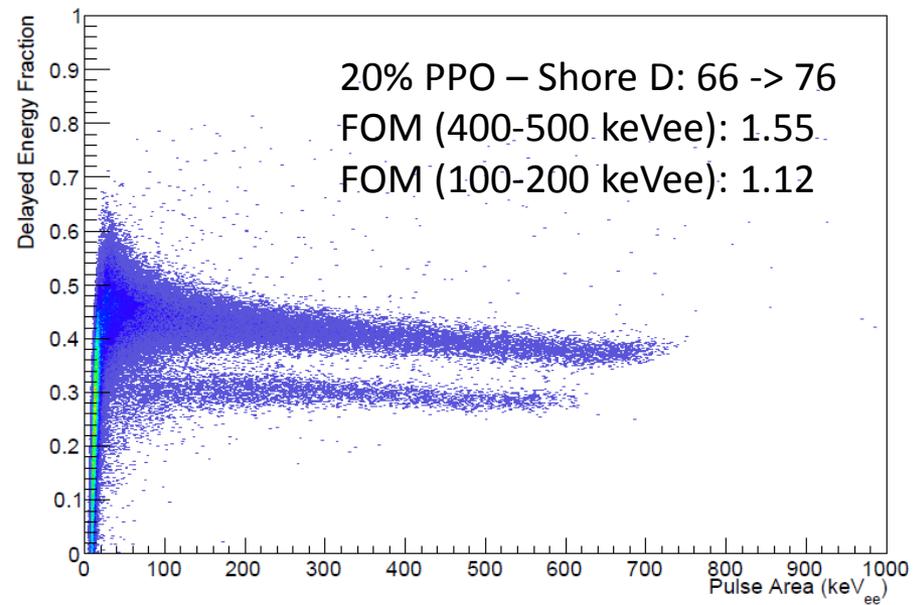
## PPO overdoped and hardened plastic scintillator samples:

While untreated material can only be handsanded and gently polished, all treated samples can be machined on lathe, belt sander and machine polished.

Light Yield compared to BC-408:

Increase on average from 86% -> 92%;  
some samples 100% of BC-408

Best 30% PPO Shore D: 73 (BC-408: 84)

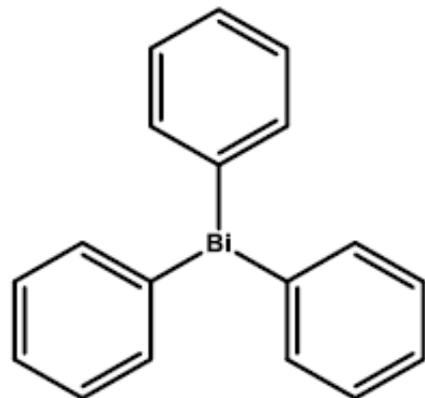


# Conclusion and Outlook

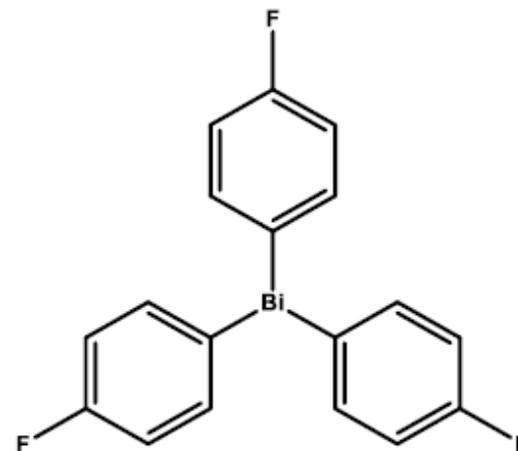
- Tested commercially available, inexpensive boron containing dopant for plastic scintillator;
- Developed synthesis route for enriched boron containing dopants and tested performance;
- Synthesized and tested several new fluorescent dopants (variants of p-terphenyl, fluorene and PPO) exhibiting PSD with increased solubility and mechanical strength;
- Developed new hardening method for PPO overdoped samples which preserves light yield and PSD.

## The Future:

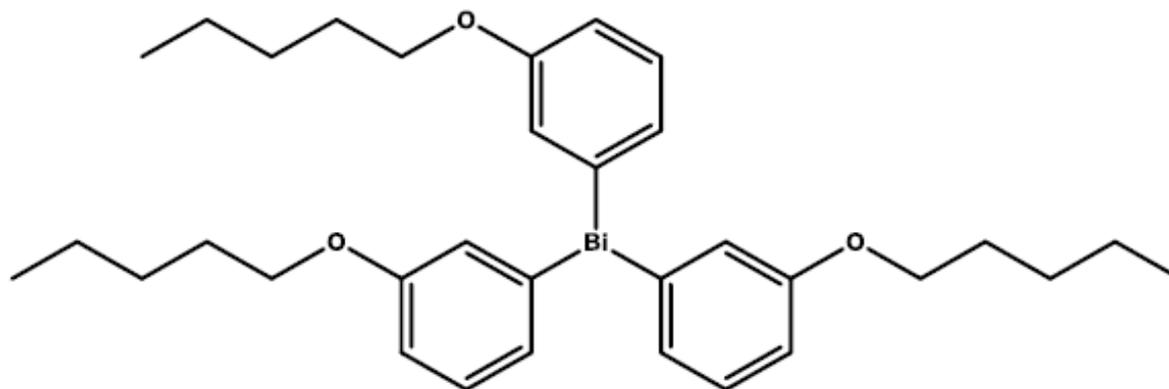
- Co-polymerization and cage concentration of fluorescent dopants;
- Photopolymerization;
- Bismuth containing dopants to enhance photo effect response;
- Triplet harvesting to achieve spectral shape discrimination (SSD).



triphenylbismuthane  
Molecular Weight: 440.30



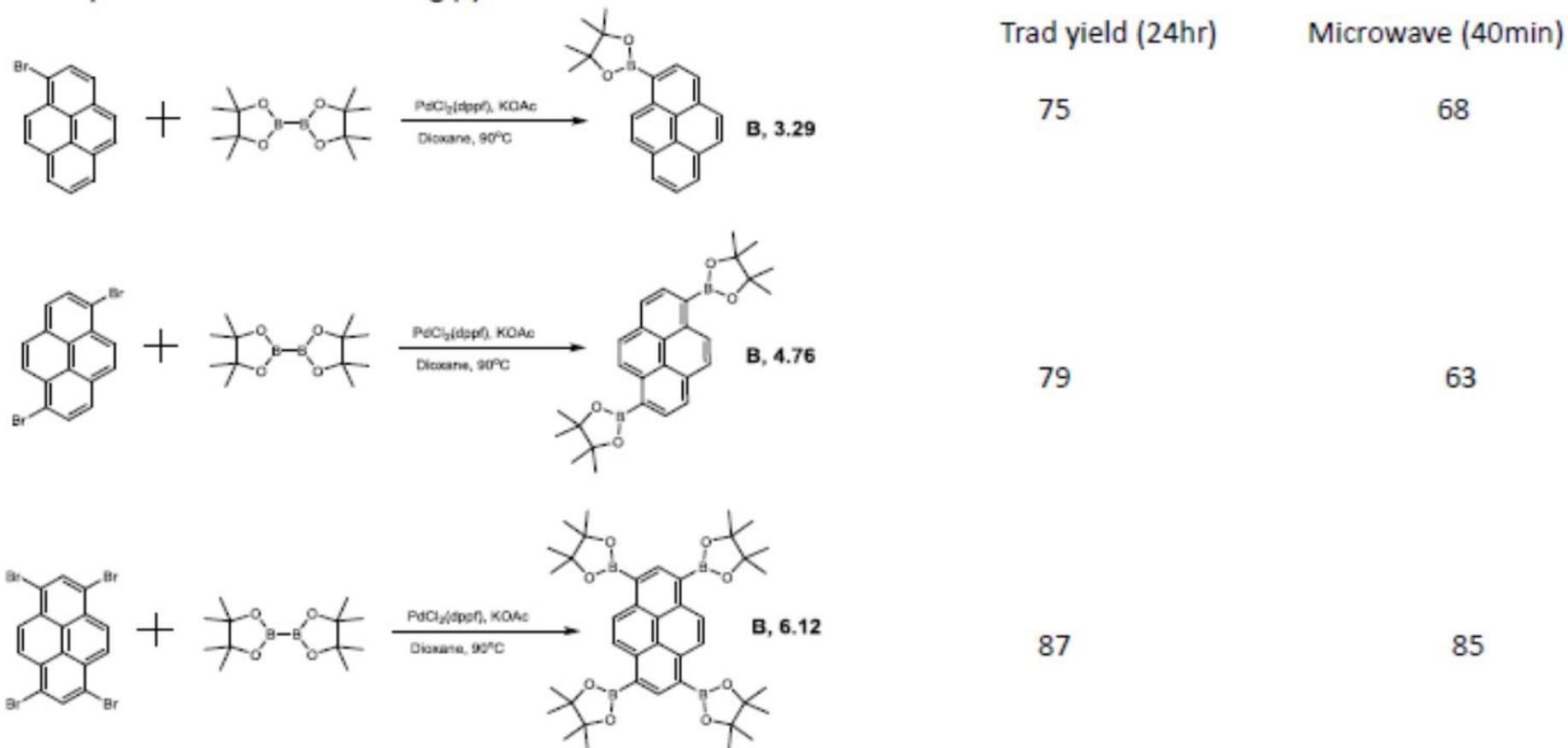
tris(4-fluorophenyl)bismuthane  
Molecular Weight: 494.27



tris(3-(pentyloxy)phenyl)bismuthane  
Molecular Weight: 698.70

## Boron containing pyrene derivatives for thermal neutron detection-Synthesis

Aim: Synthesize boron containing pyrene derivatives



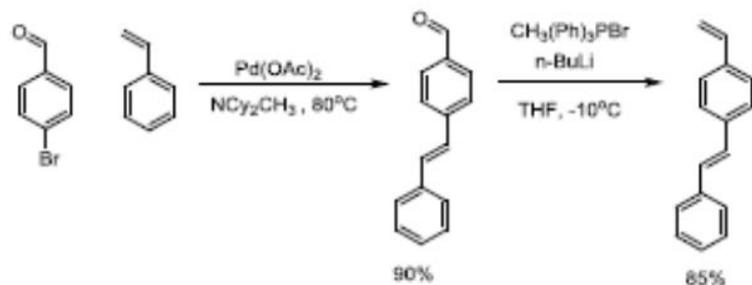
Borylated Pyrenes

d) Versions of the above with reactive ligands that allow co-polymerization to improve FRET and enhance mechanical stability at high additive concentrations

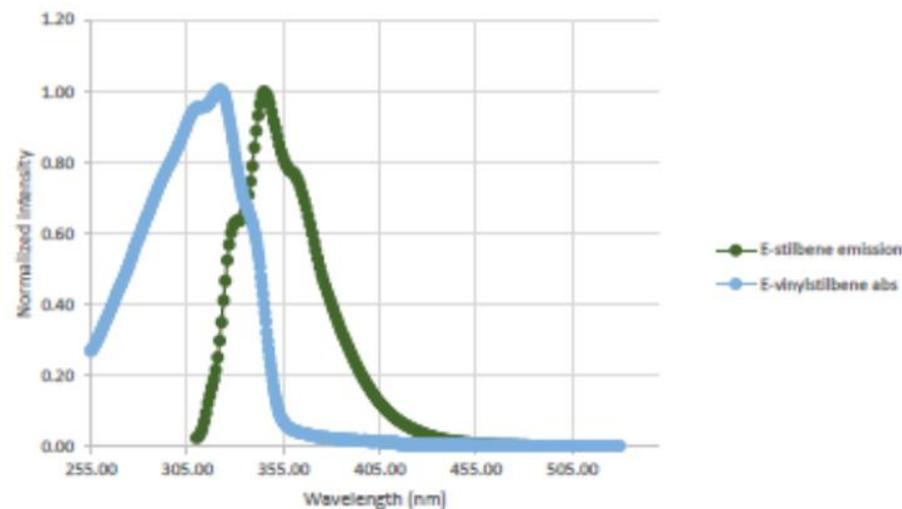
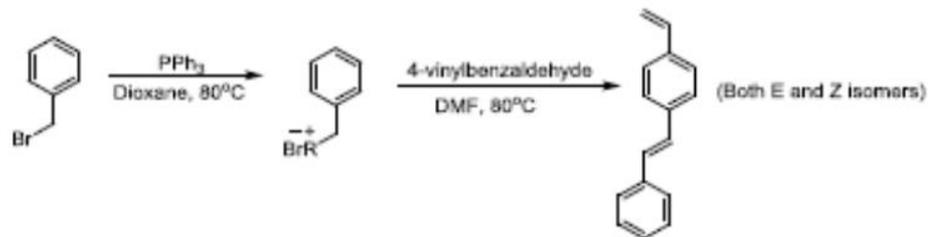
### Vinylfluorecent dopants-Synthesis and scale up challenges

#### a. Vinylstilbene

##### i. Route-1



##### ii. Route-2



\*\* Route-1 results in more trans (or E) isomer than route-2. This is important because only the E-isomer is fluorescent.

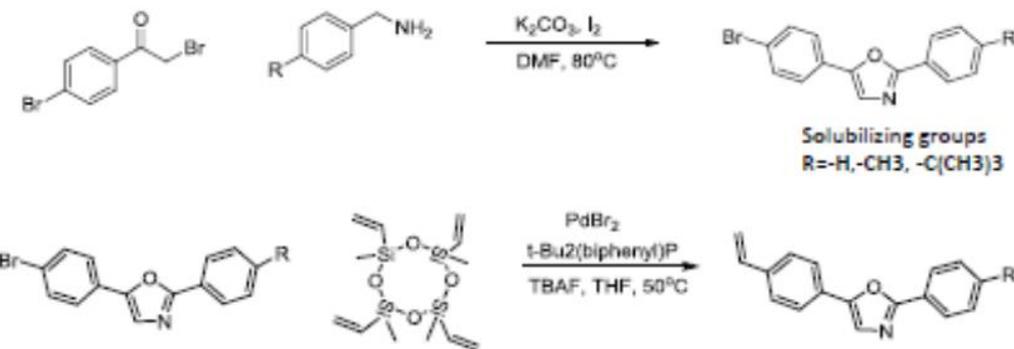
\*\* Scaling-up these reactions is challenging!

d) Versions of the above with reactive ligands that allow co-polymerization to improve FRET and enhance mechanical stability at high additive concentrations

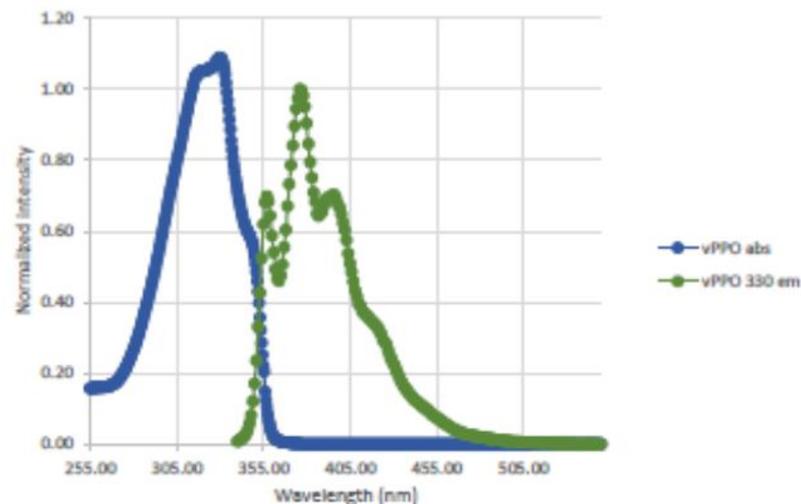
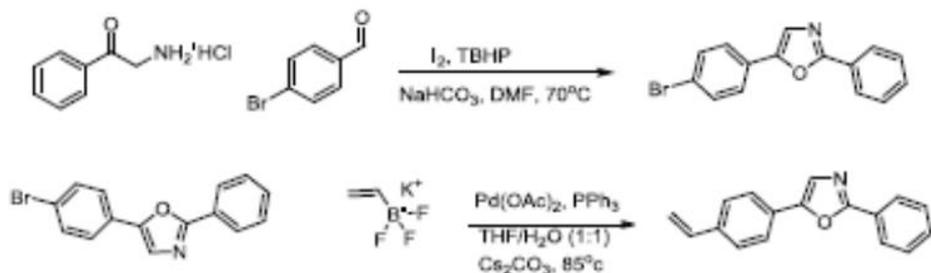
### Vinylfluorent dopants-Synthesis and scale up challenges

#### b. VinylPPO

##### i. Route-1



##### ii. Route-2



\*\* Route-1 is better since we can put solubilizing groups on it.

\*\* Scaling-up is challenging due to the difficulty of purifying precursors.